



Advanced Robotics

On the Design of Controllers (Ref: Ch. 11 of K.M. Lynch & F.C. Park, *Modern Robotics*)

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Types of Control Objectives

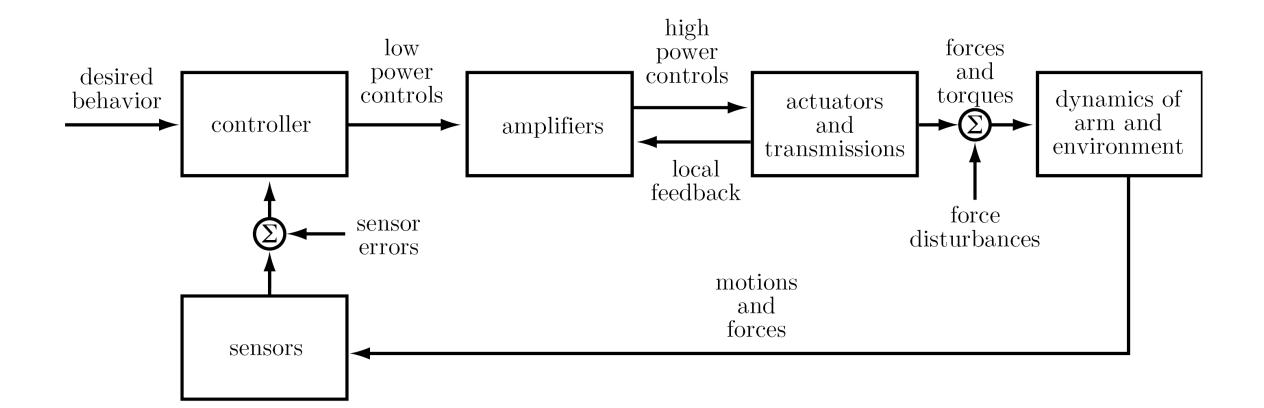
The same control structure (e.g. PD control) can be applied to many objectives:

- motion control
- □ force control
- hybrid motion-force control
- impedance control

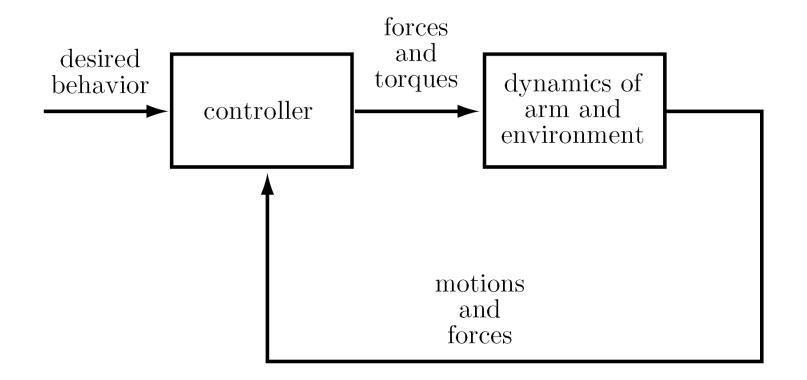
Consider the types of control for the following

- □ Shaking hands with a human
- □ Erasing a whiteboard
- Spray painting
- Back massage
- Pushing an object across the floor with a mobile robot
- Opening a refrigerator door
- □ Inserting a peg in a hole
- Polishing with a polishing wheel
- Folding laundry

Control System Block Diagram



A Simplified Block Diagram



Design: What do we Need to **Deduce** from Dynamics Models?

□ Long-term dynamic behaviour

- □ Stability: Will the dynamics converge? Will it come to rest?
- Transient Response: How much will the state fluctuate in response to perturbations?
- Given a certain family of control strategies, can this system be stabilized?

Global Properties

- Given nonlinearities, what kinds of phase space trajectories are possible?
- □ What is the local structure along the various paths?

Design Concept: "Dynamic Response"

For motion control, b reference: $\theta_d(t)$ actual: $\theta(t)$ θ_{e} overshoot = $|a/b| \times 100\%$ error: $\theta_{e}(t) = \theta_{d}(t) - \theta(t)$ Unit step error response: $\theta_{e}(t)$ starting from $\theta_{e}(0) = 1$ $e_{\rm ss} \overline{1}_0$ 2% settling time a Steady-state error response: e_{ss} overshoot

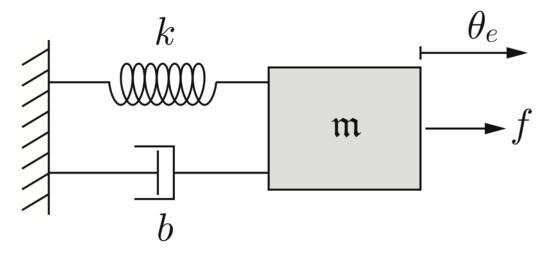
Transient error response: overshoot, settling time

Concept: Error Response

System dynamics, feedback controllers, and **error** response are often modeled by **linear ordinary differential equations**.

The simplest linear ODE exhibiting overshoot is second order, e.g.,

$$\begin{split} \mathfrak{m}\ddot{\theta}_{e} + b\dot{\theta}_{e} + k\theta_{e} &= f \\ \text{or, if } f = 0, \\ \ddot{\theta}_{e} + \frac{b}{\mathfrak{m}}\dot{\theta}_{e} + \frac{k}{\mathfrak{m}}\theta_{e} = 0 \end{split}$$



k and *b* depend on the control law

A more general p^{th} -order linear ODE:

$$\begin{aligned} a_p \theta_e^{(p)} + a_{p-1} \theta_e^{(p-1)} + \dots + a_2 \ddot{\theta}_e + a_1 \dot{\theta}_e + a_0 \theta_e &= c \quad \text{nonhomogenous} \\ a_p \theta_e^{(p)} + a_{p-1} \theta_e^{(p-1)} + \dots + a_2 \ddot{\theta}_e + a_1 \dot{\theta}_e + a_0 \theta_e &= 0 \quad \text{homogeneous} \\ \theta_e^{(p)} + a'_{p-1} \theta_e^{(p-1)} + \dots + a'_2 \ddot{\theta}_e + a'_1 \dot{\theta}_e + a'_0 \theta_e &= 0 \\ \theta_e^{(p)} &= -a'_{p-1} \theta_e^{(p-1)} - \dots - a'_2 \ddot{\theta}_e - a'_1 \dot{\theta}_e - a'_0 \theta_e \end{aligned}$$

Defining a state vector $x = (x_1, x_2, ..., x_p)$, you can write the p^{th} -order ODE as p first-order ODEs (a vector ODE).

$$\begin{aligned} x_1 &= \theta_e, \\ x_2 &= \dot{x}_1 = \dot{\theta}_e, \\ \vdots &\vdots \\ x_p &= \dot{x}_{p-1} = \theta_e^{(p-1)} \end{aligned} \qquad A = \begin{bmatrix} 0 & 1 & 0 & \cdots & 0 & 0 \\ 0 & 0 & 1 & \cdots & 0 & 0 \\ 0 & 0 & 1 & \cdots & 0 & 0 \\ \vdots &\vdots &\vdots & \ddots & \vdots & \vdots \\ 0 & 0 & 0 & \cdots & 1 & 0 \\ 0 & 0 & 0 & \cdots & 0 & 1 \\ -a'_0 & -a'_1 & -a'_2 & \cdots & -a'_{p-2} & -a'_{p-1} \end{bmatrix} \in \mathbb{R}^{p \times p} \end{aligned}$$

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$$\dot{x}(t) = Ax(t) \rightarrow x(t) = e^{At}x(0)$$

If $\operatorname{Re}(s) < 0$ for all eigenvalues *s* of *A*, then the error dynamics are **stable** (the error decays to zero).

The eigenvalues are the roots of the characteristic equation

$$\det(sI - A) = s^p + a'_{p-1}s^{p-1} + \dots + a'_2s^2 + a'_1s + a'_0 = 0$$

Necessary conditions for stability: each $a'_i > 0$.

These necessary conditions are also **sufficient** for first- and second-order systems.

Discuss:

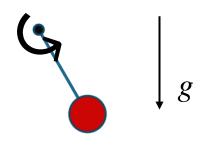
If the error dynamics characteristic equation is (s+3+2j)(s+3-2j)(s-2) = 0, does the error converge to zero?

Note: if $x_1 = \text{error and } x = (x_1, x_2, x_3)$, then $\dot{x} = Ax$, where

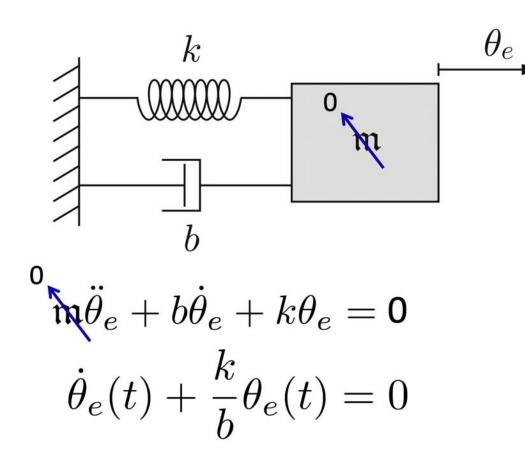
$$A = \begin{bmatrix} 0 & 1 & 0 \\ 0 & 0 & 1 \\ 26 & -1 & -4 \end{bmatrix}$$

Discuss:

You can choose a control law to be a virtual spring, a virtual damper, a virtual spring plus damper, or nothing. Which of these could stabilize an actuated pendulum with viscous friction to the upright configuration? To a horizontal configuration? To the downward configuration? Describe the transient and steady-state error response for each.



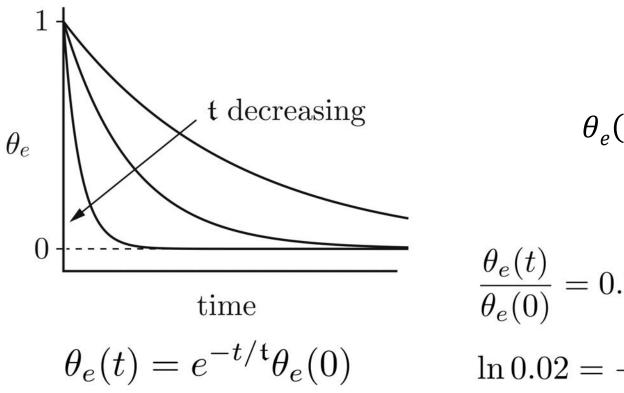
First-order Error Dynamics



standard first-order form

 $\frac{\text{time constant}}{\mathfrak{t} = b/k}$ $\dot{\theta}_e(t) + \frac{1}{\mathfrak{t}}\theta_e(t) = 0$

First-order Error Dynamics

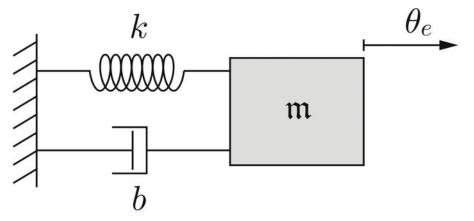


$$\theta_e(0) = 1$$

$$\frac{\theta_e(t)}{\theta_e(0)} = 0.02 = e^{-t/\mathfrak{t}}$$

$$\ln 0.02 = -t/\mathfrak{t} \quad \to \quad t = 3.91\mathfrak{t}$$

Second-order Error Dynamics



$$\begin{array}{ll} \underline{\text{natural frequency}} & \underline{\text{damping ratio}} \\ \omega_n &= \sqrt{k/\mathfrak{m}} & \zeta &= b/(2\sqrt{k\mathfrak{m}}) \\ \ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0 \end{array}$$

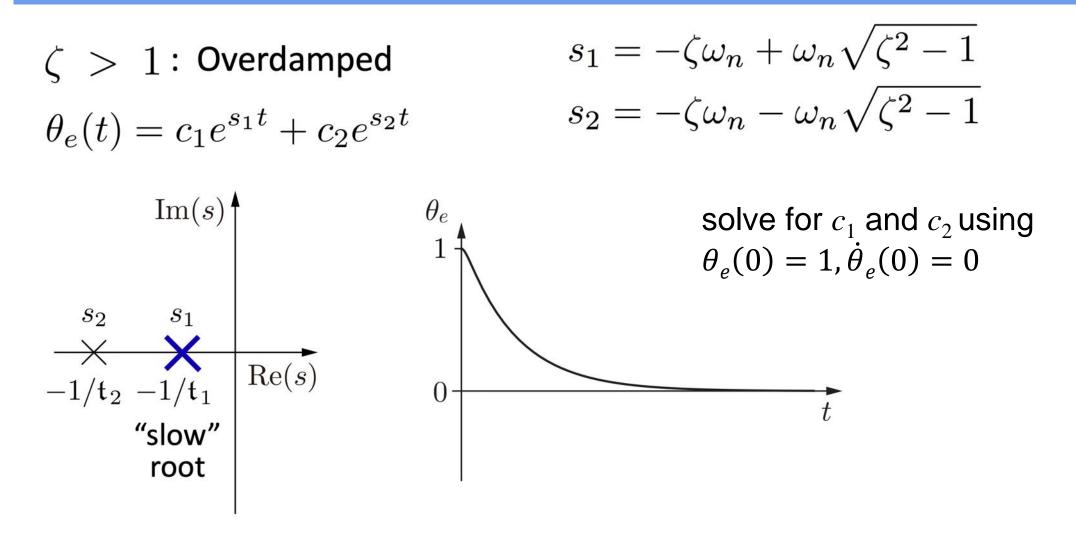
standard second-order form

Second-order Error Dynamics

$$\ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0$$
$$s^2 + 2\zeta\omega_n s + \omega_n^2 = 0$$
$$s_{1,2} = -\zeta\omega_n \pm \omega_n\sqrt{\zeta^2 - 1}$$

- $\zeta > 1$: Overdamped
- $\zeta = 1$: Critically damped
- $\zeta < 1 \colon \underline{\text{Underdamped}}$

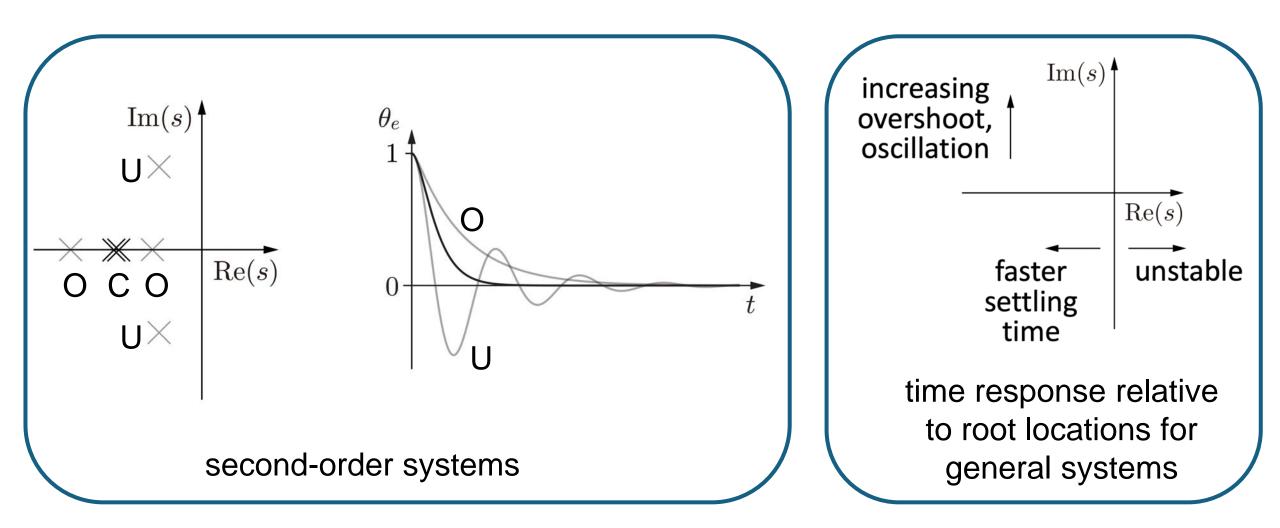
Overdamped behaviour



Critically damped behaviour

 $\zeta = 1$: Critically damped $s_{1,2}$ $\theta_e(t) = (c_1 + c_2 t)e^{-\omega_n t}$ $-\omega_n$ $\operatorname{Im}(s)$ $heta_e$ $s_{1,2}$ 2% settling: ~ $4/\omega_n$ $\operatorname{Re}(s)$ 0 $-\omega_n$ t

Underdamped behaviour



$$\begin{split} \omega_n &= \sqrt{k/\mathfrak{m}} \qquad \zeta = b/(2\sqrt{k\mathfrak{m}}) \qquad \text{2\% settling:} \sim 4/\zeta \omega_n \\ \ddot{\theta}_e(t) &+ 2\zeta \omega_n \dot{\theta}_e(t) + \omega_n^2 \theta_e(t) = 0 \qquad \text{overshoot:} \quad e^{-\pi\zeta/\sqrt{1-\zeta^2}} \times 100\% \end{split}$$

When controlling a robot joint, what do *b*, *k*, and m usually correspond to?

How do you change m to decrease settling time? k, b?

How do you change m to decrease overshoot? k, b?

Back to the PID controller

Let error be $e = x_{ref} - x$, PID controller in continuous time

$$\boldsymbol{u}(t) = k_p \boldsymbol{e} + k_d \dot{\boldsymbol{e}} + k_I \int \boldsymbol{e} \quad dt$$

Recall, elements of the PID:

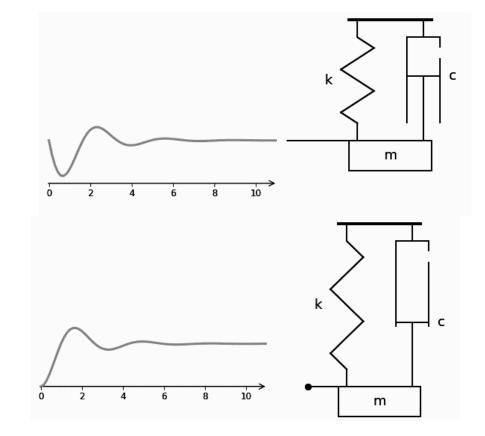
- 1. P: proportional control, control effort is linearly proportional to the system error;
- 2. I : integral control, control effort is linearly proportional to the integral of error over a period of time;
- 3. D: derivative control, control effort is linearly proportional to the rate of change of error, which gives a sharp response to a sudden change of signals.

Focusing on the PD control components

$$\boldsymbol{u}(t) = k_p e + k_d \dot{e}$$

$$\bigvee$$

$$\boldsymbol{u}(k) = k_p (0 - x(k)) + k_d (0 - \dot{x}(k))$$

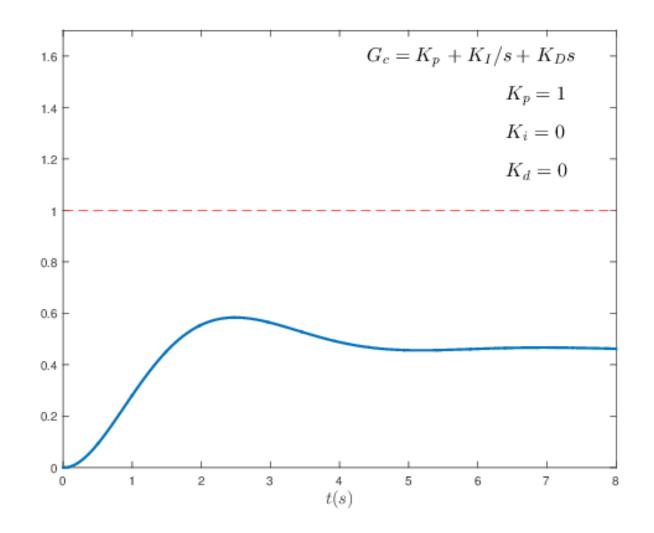


Effects of PID gains

| Parameter | Rise time | Overshoot | Settling time | Steady-state error | Stability |
|----------------|-------------------|-----------|---------------|-----------------------|--|
| k _p | Decrease | Increase | Small change | Decrease | Degrade |
| k _i | Decrease | Increase | Increase | Eliminate | Degrade |
| k _d | Slightly increase | Decrease | Decrease | No effect | Improve if velocity signal is good (not noisy, little delay) |

- \Box k_d term predicts system behaviour in *one tick*, which gives a control effort with the anticipation of the change during the next sampling time.
- In theory, given any k_p gain, there is always a k_d gain that can ensure critical damping of the response.
 However, due to the noise and delay of velocity, k_d cannot to be too large otherwise noise in amplified.
 Therefore, k_p gain can't be too large either.

Effects of gains



Simulation of PD control, tracking a sawtooth signal.

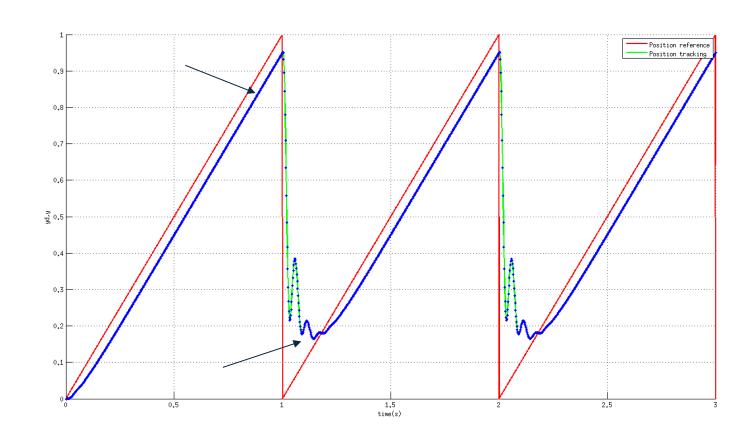
Low PD gain

No integral

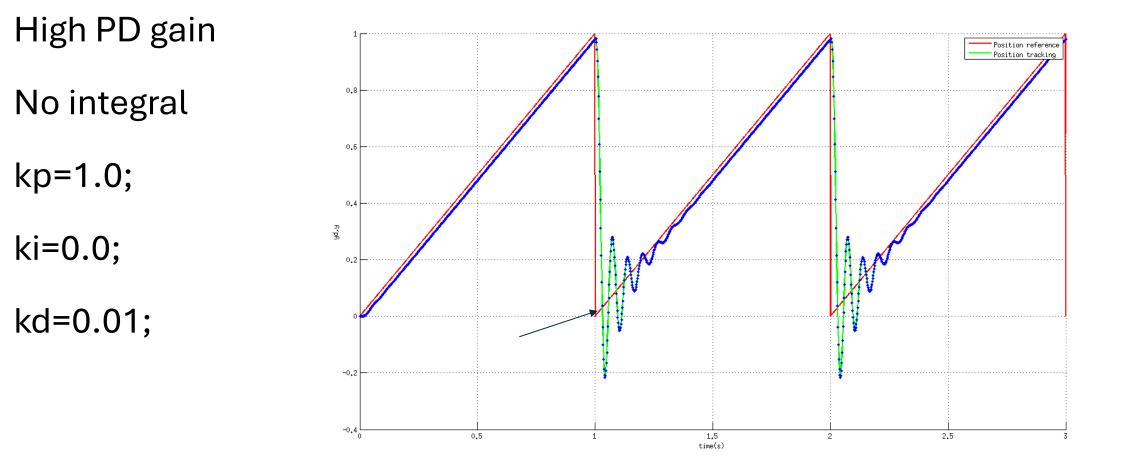
kp=0.4;

ki=0.0;

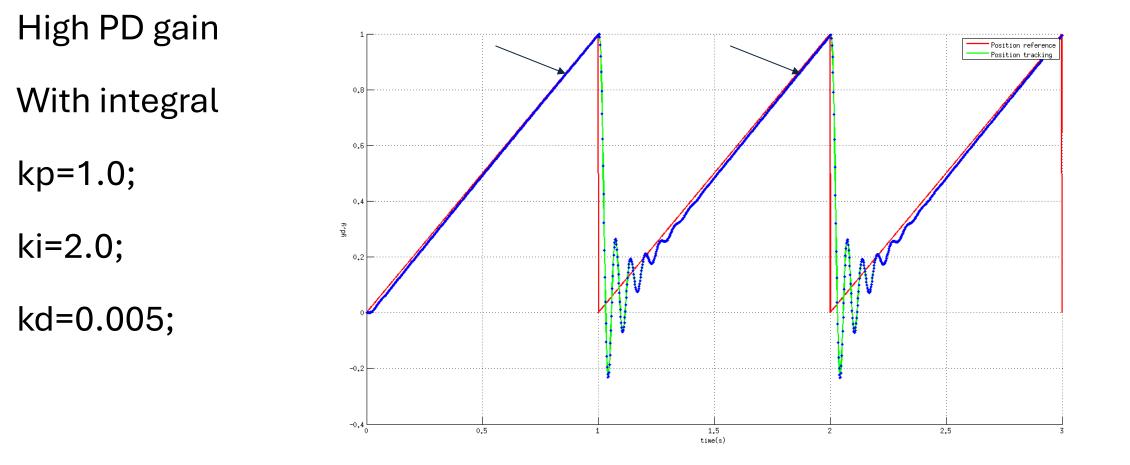
kd=0.01;



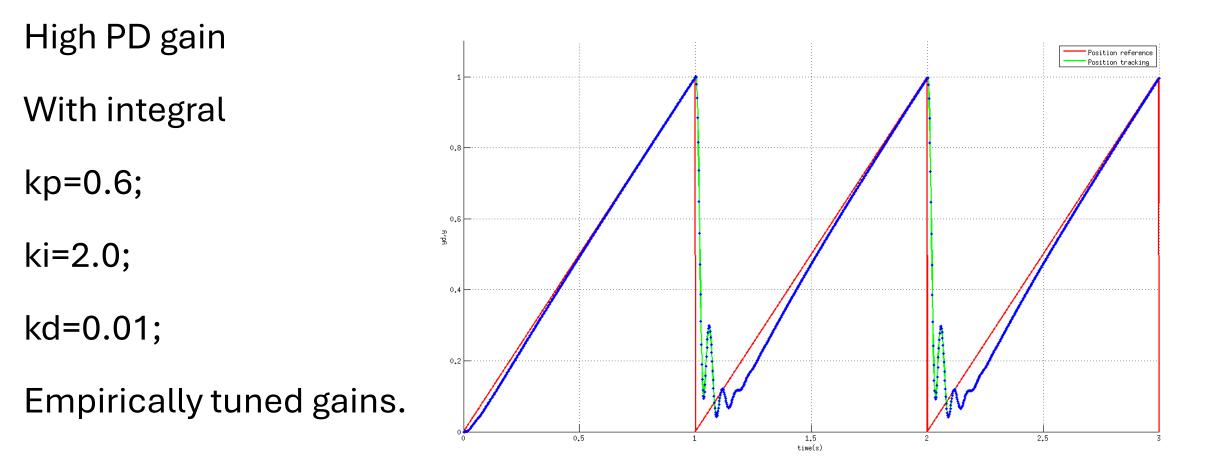
Simulation of PD control, tracking a sawtooth signal.



Simulation of PD control, tracking a sawtooth signal.



Simulation of PD control, tracking a sawtooth signal.



Simulation of PD control, tracking a sinusoidal signal.

High PD gain With integral kp=0.6; в, bb ki=2.0; kd=0.01; Overshooting problem -1.5 0.5 1.5 2.5 time(s) caused by integral

Position reference Position tracking

Remark about *Digital* Implementation

Controls are often implemented in computer-based systems or by digital computation, e.g. micro-controllers, DSP, FPGA etc. A digital control system only 'sees' the sensory information and command the control action at times, at a constant time interval.

$$\boldsymbol{u}(t) = k_p e + k_d \dot{e} + k_I \int e \, dt$$

The continuous PID control law

can be rewritten with appropriately adjusted coefficients as:

$$\boldsymbol{u}(k) = k_p e(k) + k_d \dot{e}(k) + k_i \sum e(i), i = 0, \dots, k$$

Digital PID controller

Using backward Euler method:

 $\dot{e}(k) = \frac{[e(k) - e(k-1)]}{T}$ (usually, derivative terms are filtered) $\int e \ dt = T \sum e(i)$ note, in k^{th} control loop, range of i is: $i = 0, \dots, k$

PID in continuous time
$$oldsymbol{u}(t) = k_p e + k_d \dot{e} + k_I \int e \ dt$$

PID in discrete time $u(k) = k_p e(k) + k_d \frac{[e(k) - e(k-1)]}{T} + k_I T \sum e(i)$

$$\boldsymbol{u}(k) = k_p e(k) + k_d \dot{e}(k) + k_i \sum e(i), i = 0, \dots, k$$

Concept: Feedback vs. Feedforward

For a single joint with the joint velocity as the control:

• Open-loop (feedforward) control:

$$\dot{\theta}(t) = \dot{\theta}_d(t)$$

- Closed-loop (feedback) control: $\dot{\theta}(t) = f(\theta_d(t), \theta(t))$
- FF + Proportional-Integral (PI) FB control:

$$\dot{\theta}(t) = \dot{\theta}_d(t) + K_p \theta_e(t) + K_i \int_0^t \theta_e(t) \, dt \, , \ K_p, K_i \ge 0$$

Discuss: What is the point of FF control in this control law?

- reduces to FF control if K_p , $K_i = 0$
- if no FF term: **P** control when $K_i = 0$, **I** control when $K_p = 0$

Block Diagram: Feedback and Feedforward

