

Advanced Robotics

On the Design of Controllers (Ref: Ch. 11 of K.M. Lynch & F.C. Park, *Modern Robotics*)

Sethu Vijayakumar School of Informatics University of Edinburgh

Types of Control Objectives

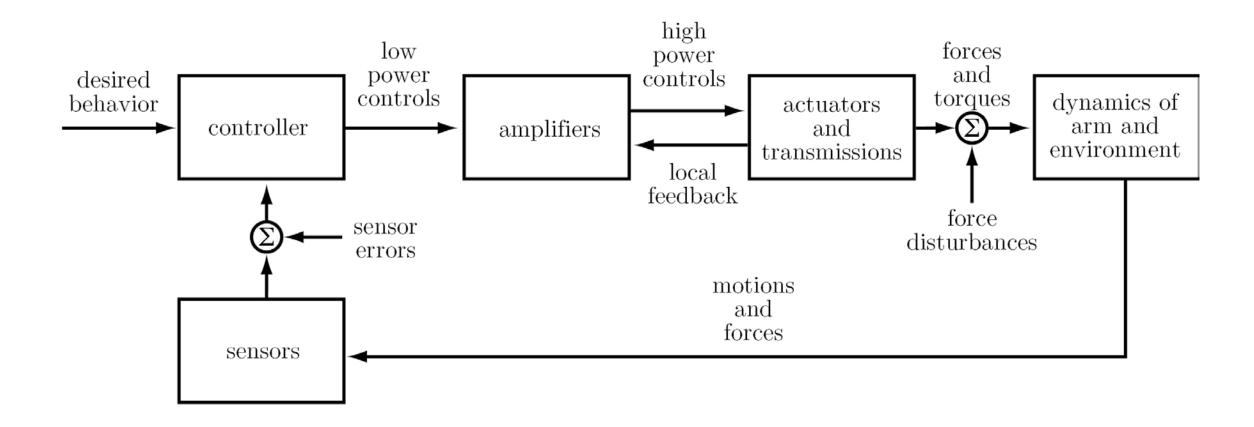
The same control structure (e.g. PD control) can be applied to many objectives:

- motion control
- □ force control
- hybrid motion-force control
- □ impedance control

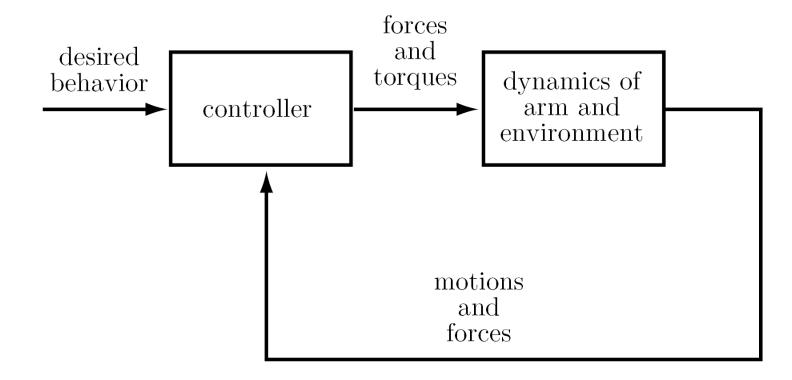
Consider the types of control for the following

- □ Shaking hands with a human
- Erasing a whiteboard
- Spray painting
- Back massage
- Pushing an object across the floor with a mobile robot
- Opening a refrigerator door
- ☐ Inserting a peg in a hole
- Polishing with a polishing wheel
- Folding laundry

Control System Block Diagram



A Simplified Block Diagram



Design: What do we Need to <u>Deduce</u> from Dynamics Models?

- □ Long-term dynamic behaviour
 - Stability: Will the dynamics converge? Will it come to rest?
 - ☐ Transient Response: How much will the state fluctuate in response to perturbations?
 - Given a certain family of control strategies, can this system be stabilized?
- ☐ Global Properties
 - Given nonlinearities, what kinds of phase space trajectories are possible?
 - □ What is the local structure along the various paths?

Design Concept: "Dynamic Response"

For motion control,

reference: $\theta_d(t)$

actual: $\theta(t)$

error: $\theta_e(t) = \theta_d(t) - \theta(t)$

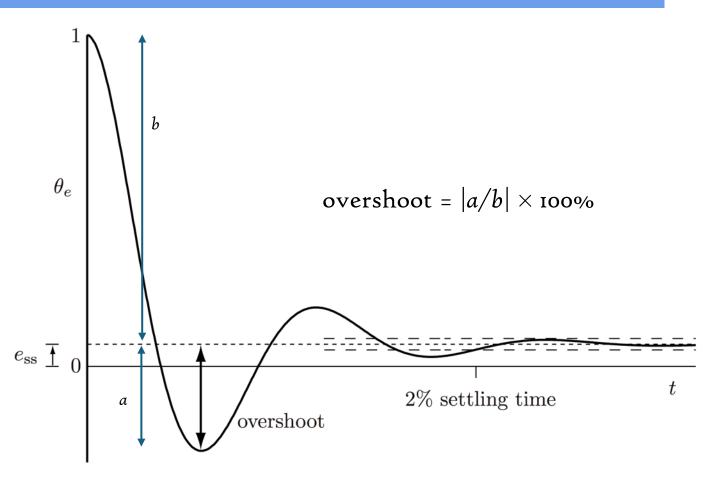
Unit step error response:

 $\theta_e(t)$ starting from $\theta_e(0) = I$

Steady-state error response: e_{ss}

Transient error response:

overshoot, settling time

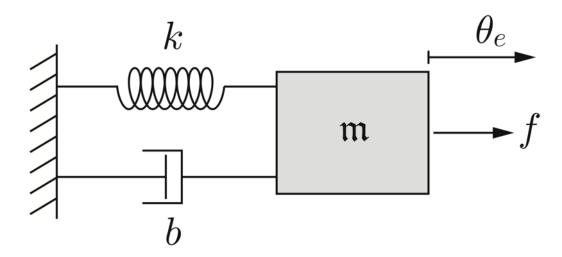


Concept: Error Response

System dynamics, feedback controllers, and **error** response are often modeled by linear ordinary differential equations.

The simplest linear ODE exhibiting overshoot is second order, e.g.,

$$m\ddot{ heta}_e+b\dot{ heta}_e+k heta_e=f$$
 or, if f = 0, $\ddot{ heta}_e+rac{b}{m}\dot{ heta}_e+rac{k}{m} heta_e=0$



k and b depend on the control law

A more general p^{th} -order linear ODE:

$$a_{p}\theta_{e}^{(p)} + a_{p-1}\theta_{e}^{(p-1)} + \dots + a_{2}\ddot{\theta}_{e} + a_{1}\dot{\theta}_{e} + a_{0}\theta_{e} = c \quad \text{nonhomogenous}$$

$$a_{p}\theta_{e}^{(p)} + a_{p-1}\theta_{e}^{(p-1)} + \dots + a_{2}\ddot{\theta}_{e} + a_{1}\dot{\theta}_{e} + a_{0}\theta_{e} = 0 \quad \text{homogeneous}$$

$$\theta_{e}^{(p)} + a'_{p-1}\theta_{e}^{(p-1)} + \dots + a'_{2}\ddot{\theta}_{e} + a'_{1}\dot{\theta}_{e} + a'_{0}\theta_{e} = 0$$

$$\theta_{e}^{(p)} = -a'_{p-1}\theta_{e}^{(p-1)} - \dots - a'_{2}\ddot{\theta}_{e} - a'_{1}\dot{\theta}_{e} - a'_{0}\theta_{e}$$

Defining a state vector $x = (x_1, x_2, ..., x_p)$, you can write the p^{th} -order ODE as p first-order ODEs (a vector ODE).

$$\dot{x}(t) = Ax(t) \to x(t) = e^{At}x(0)$$

If Re(s) < 0 for all eigenvalues s of A, then the error dynamics are **stable** (the error decays to zero).

The eigenvalues are the roots of the characteristic equation

$$\det(sI - A) = s^p + a'_{p-1}s^{p-1} + \dots + a'_2s^2 + a'_1s + a'_0 = 0$$

Necessary conditions for stability: each $a'_i > 0$.

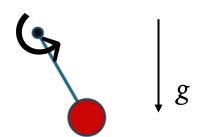
These necessary conditions are also **sufficient** for first- and second-order systems.

Discuss:

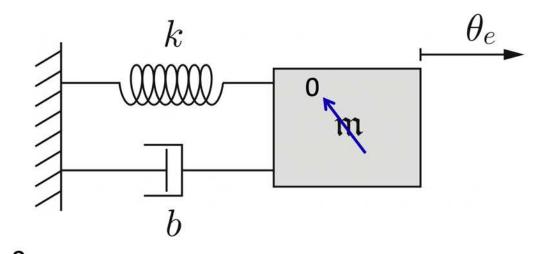
If the error dynamics characteristic equation is (s+3+2j)(s+3-2j)(s-2) = 0, does the error converge to zero?

Discuss:

You can choose a control law to be a virtual spring, a virtual damper, a virtual spring plus damper, or nothing. Which of these could stabilize an actuated pendulum with viscous friction to the upright configuration? To a horizontal configuration? To the downward configuration? Describe the transient and steady-state error response for each.



First-order Error Dynamics



$$\dot{\theta}_e + b\dot{\theta}_e + k\theta_e = \mathbf{0}$$

$$\dot{\theta}_e(t) + \frac{k}{b}\theta_e(t) = 0$$

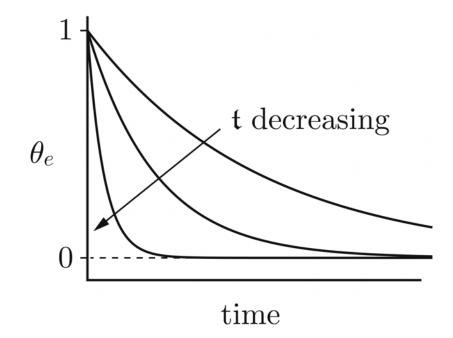
standard first-order form

time constant

$$\mathfrak{t} = b/k$$

$$\dot{\theta}_e(t) + \frac{1}{\mathfrak{t}}\theta_e(t) = 0$$

First-order Error Dynamics



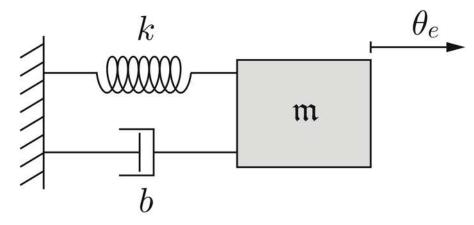
$$\theta_e(t) = e^{-t/\mathfrak{t}}\theta_e(0)$$

$$\theta_e(0) = 1$$

$$\frac{\theta_e(t)}{\theta_e(0)} = 0.02 = e^{-t/\mathfrak{t}}$$

$$\ln 0.02 = -t/\mathfrak{t} \quad \to \quad t = 3.91\mathfrak{t}$$

Second-order Error Dynamics



$$\ddot{\theta}_e(t) + \frac{b}{\mathfrak{m}}\dot{\theta}_e(t) + \frac{k}{\mathfrak{m}}\theta_e(t) = 0$$

natural frequency damping ratio

$$\omega_n = \sqrt{k/\mathfrak{m}} \qquad \zeta = b/(2\sqrt{k\mathfrak{m}})$$
$$\ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0$$

$$\ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0$$

standard second-order form

Second-order Error Dynamics

$$\ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0$$

$$s^2 + 2\zeta\omega_n s + \omega_n^2 = 0$$

$$s_{1,2} = -\zeta\omega_n \pm \omega_n \sqrt{\zeta^2 - 1}$$

 $\zeta > 1$: Overdamped

 $\zeta = 1$: Critically damped

 $\zeta < 1$: Underdamped

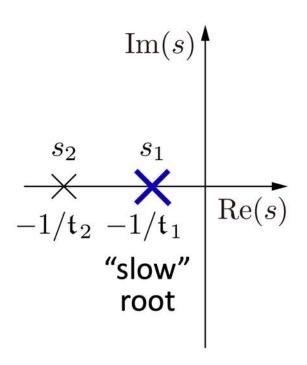
Overdamped behaviour

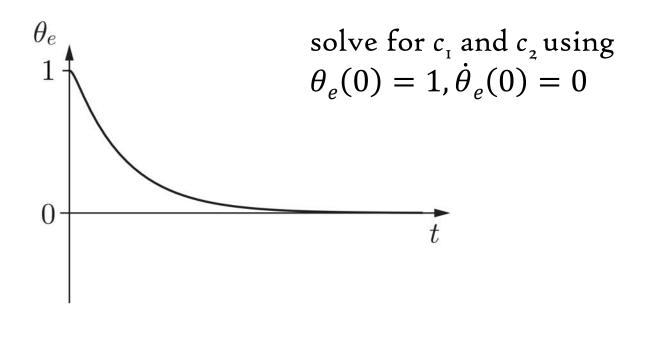
$\zeta > 1$: Overdamped

$$\theta_e(t) = c_1 e^{s_1 t} + c_2 e^{s_2 t}$$

$$s_1 = -\zeta \omega_n + \omega_n \sqrt{\zeta^2 - 1}$$

$$s_2 = -\zeta \omega_n - \omega_n \sqrt{\zeta^2 - 1}$$



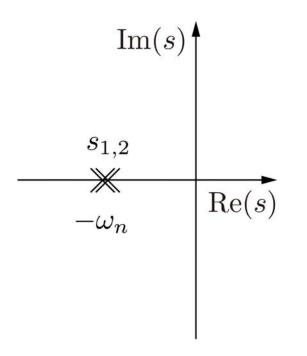


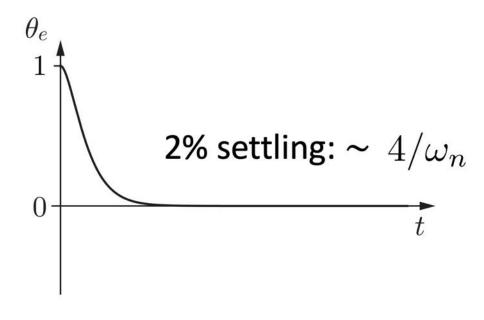
Critically damped behaviour

$\zeta=1$: Critically damped

$$\theta_e(t) = (c_1 + c_2 t)e^{-\omega_n t}$$

$$s_{1,2} = -\omega_n$$





Underdamped behaviour

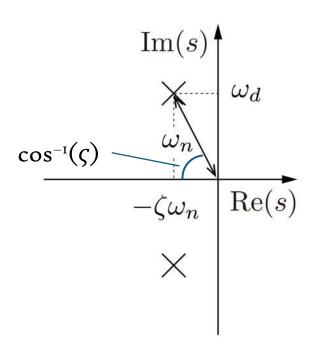
$\zeta < 1$: Underdamped

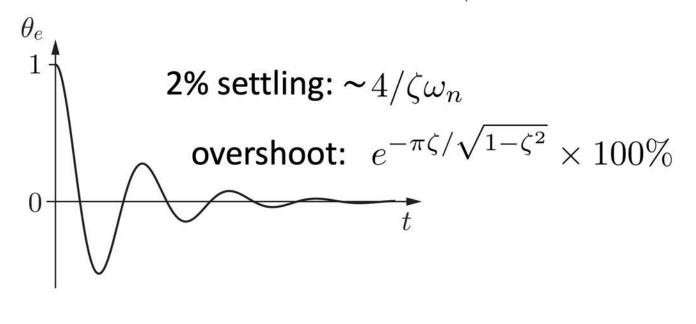
$$\theta_e(t) = (c_1 \cos \omega_d t + c_2 \sin \omega_d t) e^{-\zeta \omega_n t}$$

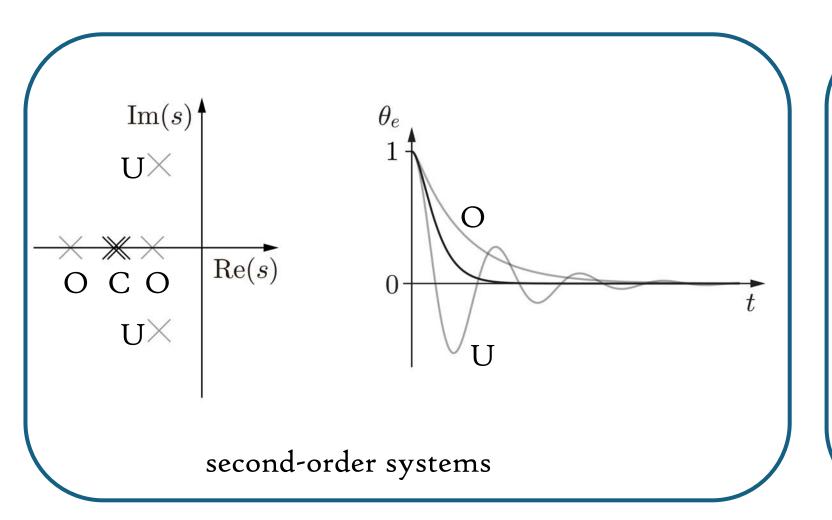
damped natural frequency

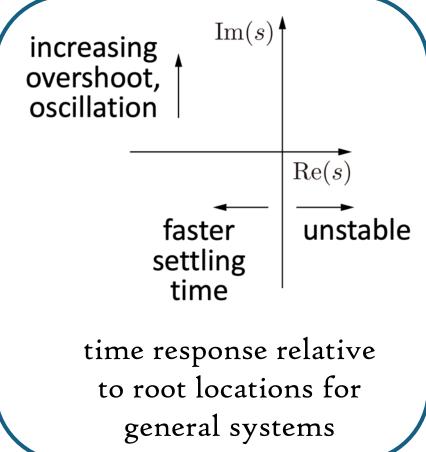
$$\omega_d = \omega_n \sqrt{1 - \zeta^2}$$

$$s_{1,2} = -\zeta \omega_n \pm j\omega_d$$









$$\omega_n = \sqrt{k/\mathfrak{m}} \qquad \zeta = b/(2\sqrt{k\mathfrak{m}})$$

2% settling: $\sim 4/\zeta \omega_n$

$$\ddot{\theta}_e(t) + 2\zeta\omega_n\dot{\theta}_e(t) + \omega_n^2\theta_e(t) = 0$$

overshoot: $e^{-\pi\zeta/\sqrt{1-\zeta^2}} \times 100\%$

When controlling a robot joint, what do b, k, and m usually correspond to?

How do you change m to decrease settling time? k, b?

How do you change m to decrease overshoot? k, b?

Back to the PID controller

Let error be $e = x_{ref} - x$, PID controller in continuous time

$$\mathbf{u}(t) = k_p e + k_d \dot{e} + k_I \int e dt$$

Recall, elements of the PID:

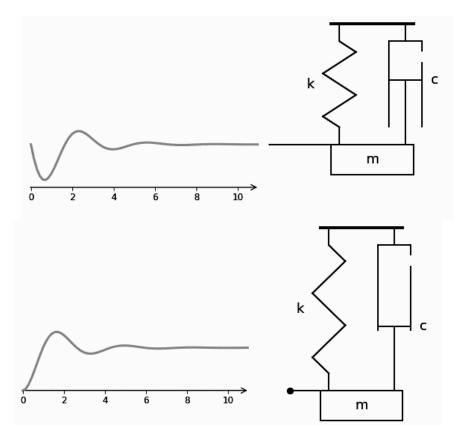
- P: proportional control, control effort is linearly proportional to the system error;
- I: integral control, control effort is linearly proportional to the integral of error over a period of time;
- 3. D: derivative control, control effort is linearly proportional to the rate of change of error, which gives a sharp response to a sudden change of signals.

Focusing on the PD control components

$$\mathbf{u}(t) = k_p e + k_d \dot{e}$$

$$\downarrow \qquad \qquad \qquad \downarrow$$

$$\mathbf{u}(k) = k_p (0 - x(k)) + k_d (0 - \dot{x}(k))$$

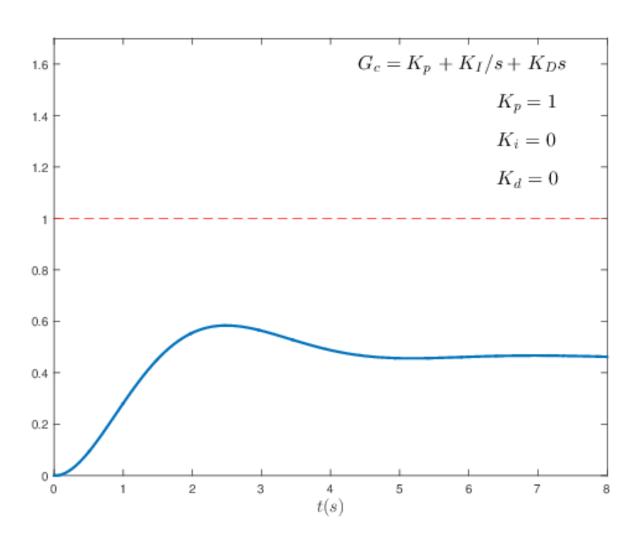


Effects of PID gains

Parameter	Rise time	Overshoot	Settling time	Steady-state error	Stability
k_p	Decrease	Increase	Small change	Decrease	Degrade
\mathbf{k}_{i}	Decrease	Increase	Increase	Eliminate	Degrade
k_{d}	Slightly increase	Decrease	Decrease	No effect	Improve if velocity signal is good (not noisy, little delay)

- k_d term predicts system behaviour in *one tick*, which gives a control effort with the anticipation of the change during the next sampling time.
- In theory, given any k_p gain, there is always a k_d gain that can ensure critical damping of the response. However, due to the noise and delay of velocity, k_d cannot to be too large otherwise noise in amplified. Therefore, k_p gain can't be too large either.

Effects of gains



Simulation of PD control, tracking a sawtooth signal.

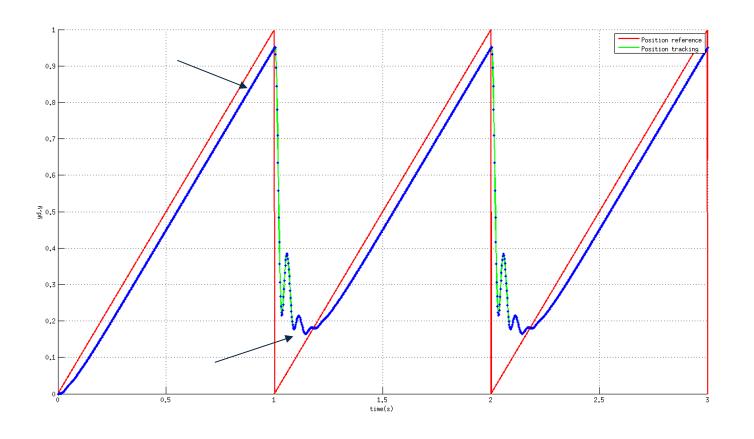
Low PD gain

No integral

kp=0.4;

ki=0.0;

kd=0.01;



Simulation of PD control, tracking a sawtooth signal.

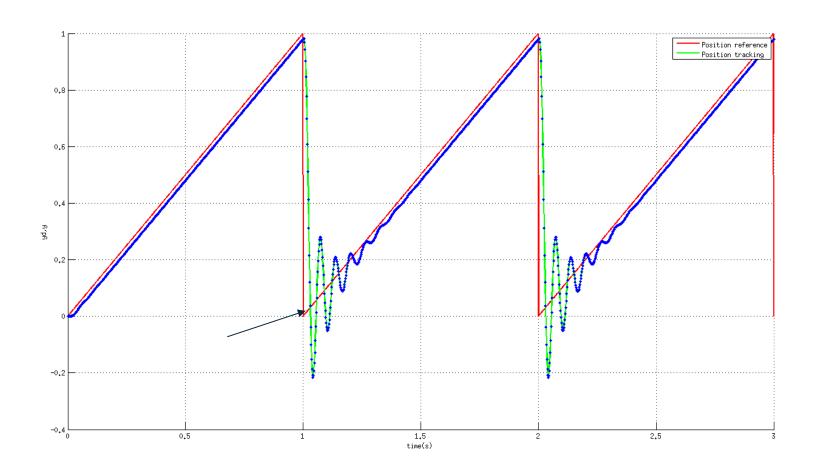
High PD gain

No integral

kp=1.0;

ki=0.0;

kd=0.01;



Simulation of PD control, tracking a sawtooth signal.

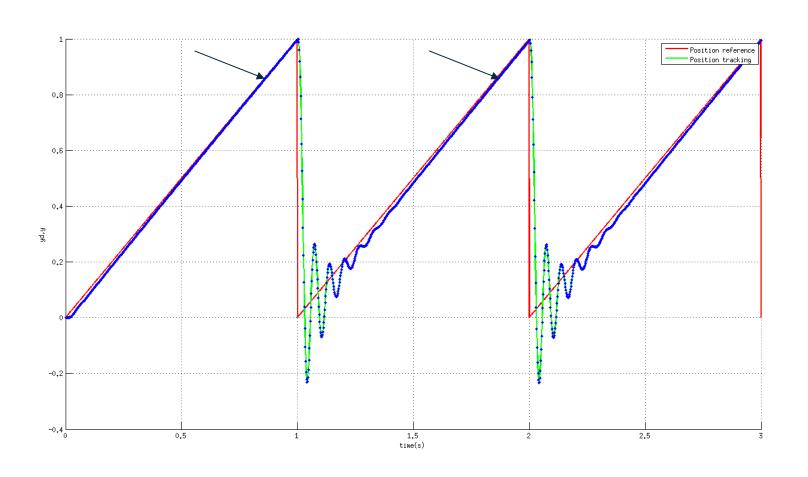
High PD gain

With integral

kp=1.0;

ki=2.0;

kd=0.005;



Simulation of PD control, tracking a sawtooth signal.

High PD gain

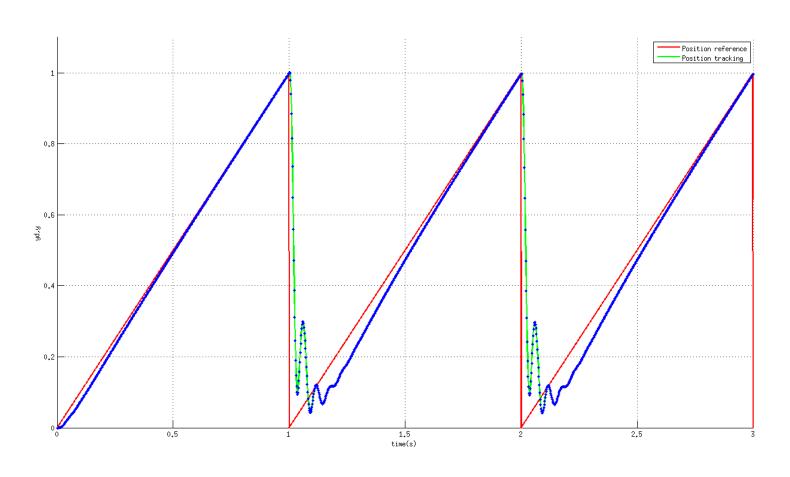
With integral

kp=0.6;

ki=2.0;

kd=0.01;

Empirically tuned gains.

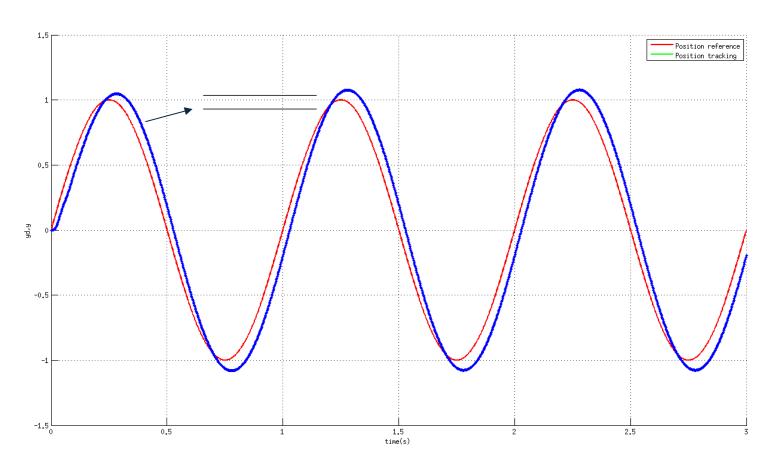


Simulation of PD control, tracking a sinusoidal signal.

High PD gain

With integral

Overshooting problem caused by integral



Remark about Digital Implementation

Controls are often implemented in computer-based systems or by digital computation, e.g. micro-controllers, DSP, FPGA etc.

A digital control system only 'sees' the sensory information and command the control action at times, at a constant time interval.

$$\mathbf{u}(t) = k_p e + k_d \dot{e} + k_I \int e \, dt$$

The continuous PID control law

can be rewritten with appropriately adjusted coefficients as:

$$\mathbf{u}(k) = k_p e(k) + k_d \dot{e}(k) + k_i \sum_{i=1}^{n} e(i), i = 0, \dots, k$$

Digital PID controller

Using backward Euler method:

$$\dot{e}(k) = \frac{[e(k) - e(k-1)]}{T}$$
 (usually, derivative terms are filtered)
$$\int e \ dt = T \sum e(i) \quad \text{note, in } k^{\text{th}} \text{ control loop, range of } i \text{ is: } i = 0, \dots, k$$

PID in continuous time
$$u(t) = k_p e + k_d \dot{e} + k_I \int e \ dt$$

PID in discrete time
$$u(k) = k_p e(k) + k_d \frac{[e(k) - e(k-1)]}{T} + k_I T \sum e(i)$$
$$u(k) = k_p e(k) + k_d \dot{e}(k) + k_i \sum e(i), i = 0, \dots, k$$

Concept: Feedback vs. Feedforward

For a single joint with the joint velocity as the control:

• Open-loop (feedforward) control:

$$\dot{\theta}(t) = \dot{\theta}_d(t)$$

- Closed-loop (feedback) control: $\dot{\theta}(t) = f(\theta_d(t), \theta(t))$
- FF + Proportional-Integral (PI) FB control:

$$\dot{\theta}(t) = \dot{\theta}_d(t) + K_p \theta_e(t) + K_i \int_0^t \theta_e(t) dt, K_p, K_i \ge 0$$

Discuss: What is the point

of FF control in this control law?

- reduces to FF control if K_p , $K_i = 0$
- if no FF term: **P** control when $K_i = 0$, I control when $K_p = 0$

Block Diagram: Feedback and Feedforward

